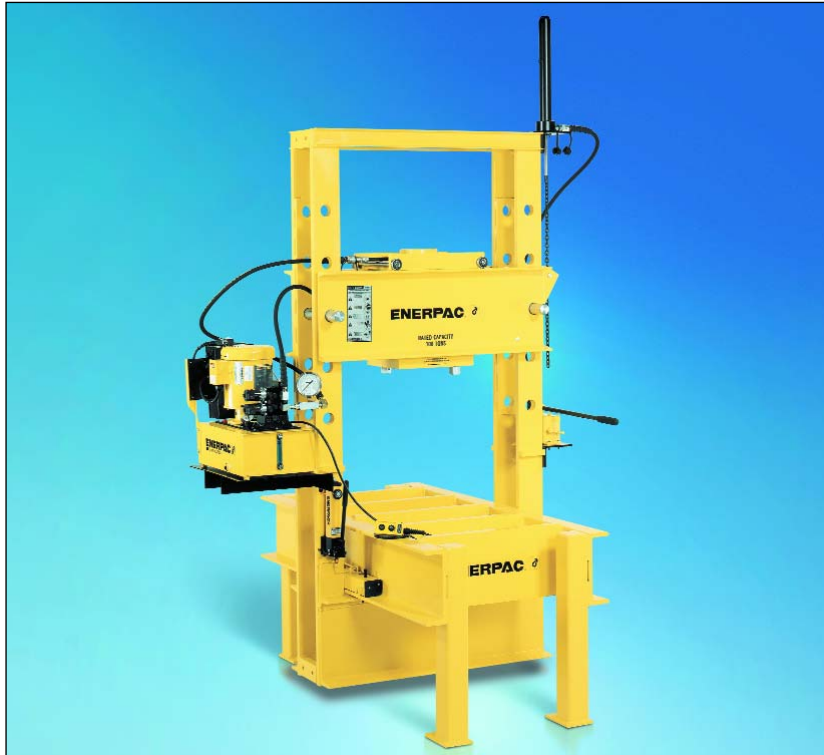


▼ Shown: IPR-10075



The One and Only



Cylinder Mounting Block*
Allows cylinder mounting into a press frame, while also allowing side to side adjustment of cylinder position.

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V-Blocks
These V-Blocks, 200 ton only, are designed for easy fixturing of round stock and other non-uniform materials.

Featuring precise fit into the press bolster.

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Hydra-Lift
Allows easy, effortless daylight adjustment.

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Pump Mounting Bracket*
Heavy duty steel brackets to allow conversion to one of the Enerpac Power Sources to power your press.

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* Standard on all Roll Frame presses


- Quality welded frame for maximum strength and long life
- Frame rolls easily on 4 steel roller bearings
- Hydraulic clamp cylinders lock frame into position
- Exclusive "Hydra-Lift" bolster for effortless adjustment of the vertical daylight
- Standard roller head design allows movement of the cylinder from side to side
- All models in the Quick Selection Chart have been matched to a pump, cylinder, hoses and gauge, offering the complete package
- Roll Frame design features a stationary bed with the ability to support heavy loads



**Cylinder Type



= Double-Acting, Hydraulic Return

Press Capacity (tons)	Vertical Daylight A (in)		Horizontal Daylight E (in)	Pump Model Number	Press Model Number	Cylinder **				Speed (sec/in)		
	min	max				 Stroke (in)	Model Number	Page:	Rapid Advance	Pressing		
50	6.00	37.12	28.75	GPER-3420BN	83	IPR-5075	●	13.13	RR-5013	27	1.0	11.1
100	6.28	41.28	35.00	GPER-5420GN	83	IPR-10075	●	13.13	RR-10013	27	1.9	10.3
200	11.00	51.00	48.00	GPER-5420GN	83	IPR-20075	●	13.00	RR-20013	27	4.0	21.0

Roll Frame Presses

▼ An IPR-20075 Roll Frame Press is used to remove a large shaft from this pillow-block assembly. The Roll Frame design allows this heavy part to be safely loaded with an overhead crane.



IPR Series



Capacity:
50-200 tons

Maximum Daylight & Width:
51.00 & 48.00 inch

Maximum Operating Pressure:
10,000 psi



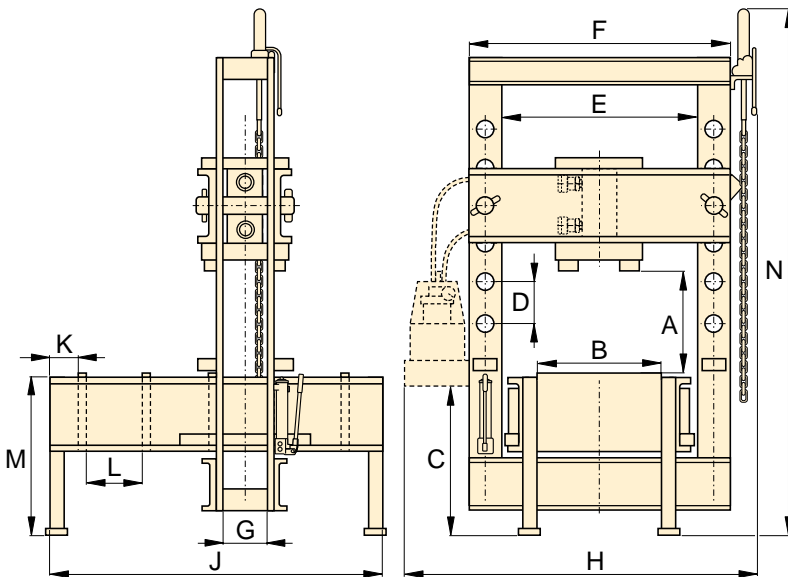
Roll Frame Press Gauges

All press models include a gauge and gauge adaptor, matching the press capacity:

Press Capacity (tons)	Gauge Model Number	Adaptor Model Number
50	GF-50P	GA-2
100	GF-871P	GA-3
200	GF-200P	GA-3

For more information on gauges, please refer to the System Components section.

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Roll Frame Press Dimensions (in)											Weight (lbs)	Press Model Number
B	C	D	F	G	H	J	K	L	M	N		
20.71	38.25	10.38	36.75	5.00	55.92	64.00	8.00	10.63	30.00	112.96	2,024	IPR-5075
26.50	38.00	8.75	45.00	5.75	63.19	66.00	8.00	10.63	32.00	118.94	3,900	IPR-10075
38.75	36.75	10.00	64.00	9.12	84.63	86.50	8.00	15.00	36.00	125.96	9,240	IPR-20075